



Accurate Indication. Reliable Results™

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Product Data: Pyromark 1200 Flat Black

Heat Resistant Silicone Copolymer Coating

COLOR	Flat Black
TEMPERATURE RESISTANCE	Up to 1000°F
GUIDELINES FOR USE	
APPLICATION	May be applied by brush, conventional spray or high volume low pressure spray when air and surface temperatures are between 50°F and 90°F and no rain is expected. Surfaces must be clean and dry, avoid dew or rain. Recoat within one to two hours or after seven days.
THEORETICAL COVERAGE	400 ft ² /GL
RECOMMENDED FILM THICKNESS	Dry: 1.0 - 2.0 mils (25-50µm)
SUBSTRATES	Mild steel, stainless steel, aluminum, inconel, aluminized steel and ceramics.
DRYING	At 77°F and 50% R.H. Tack free: 6 hours. Recoat within 1 to 2 hours. If not recoated within 2 hours the coating must dry for 7 days before recoating.
THINNER	Pyromark® Series 1200 Thinner or Xylene
PHYSICAL PROPERTIES	
VOC's (ASTM D 2369-87)	5.7 lb/gallon (684 gram/liter)
FLASH POINT	70°F
VISCOSITY	1000 centipoise
WEIGHT % SOLIDS	35.1% Volume Solids: 19%
SHELF LIFE	One year from ship date when stored in sealed container below 85°F.

Limitation of Liability

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